





**Note: For Placing 2 sided tape on PCA and Underside of Battery Pack**

1. Place strip of 2 sided tape on underside of PCA
2. Align Edge of PCA with Battery Edge
3. Firmly press PCA onto Battery Pack
4. Also place small piece of 1" x 1/16" x 0.5" of 2 sided tape on underside of Battery Pack.