

Thumb Lock Assembly Instructions

The kit contains:

- 5 x thumb lock assemblies
- 5 x screws

1.0 Remove the old lock

1. Remove the screw and the cam, and keep the cam for later use.



Figure 1 Remove the screw and cam

2. Unscrew the barrel nut and keep it for later use.
3. Remove the lock assembly.

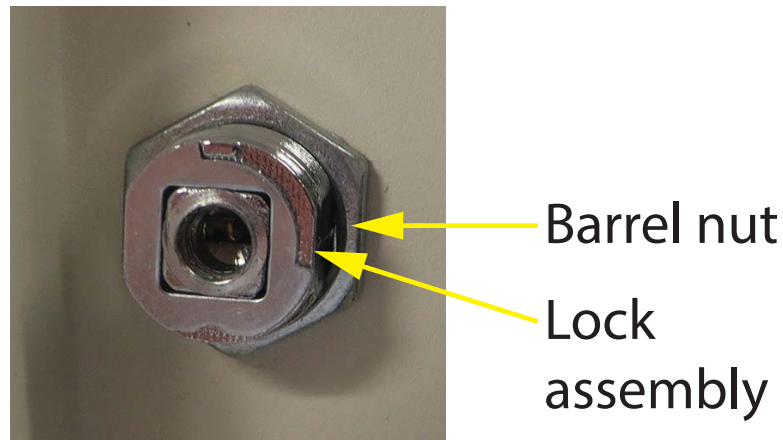


Figure 2 Remove the old lock

2.0 Install the thumb lock

1. Insert the thumb lock assembly in the hole with the stop cam washer aligned as shown in Figure 3, so that the gap is on the upper right.



Stop cam
washer with
gap on the
upper right

Figure 3 Stop cam washer with the gap on the upper right

2. Screw the barrel nut on to the thumb lock assembly.
3. Place the cam on the stop cam washer so that it points up.



Barrel nut

Cam

Figure 4 Install cam pointing up

4. Secure the cam with the included screw.