

RB-MD-1094 Installation

1. Turn off the current controller board (see Figure 1).
2. Disconnect the power harness from the power connector on the current controller board.
3. Disconnect all connectors, ribbon cables, and harnesses from the current controller board.
4. Unscrew the six screws that hold the board in place.
5. Remove the current board and replace it with the new MD-1094 controller board.
6. Secure the new board with the six screws you removed in step 4.
7. Connect the connectors, ribbon cables, and harnesses that you removed in step 3 to the new board.
8. If there are any daughter boards attached to the old board, remove them, and then install them on the new board.
9. Connect the power harness to the power connector on the new board.
10. Turn on the new board.

Figure 1: RB-MD-1094 TX3-ER-8-A Board Replacement

